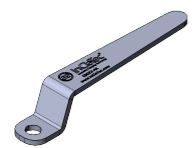
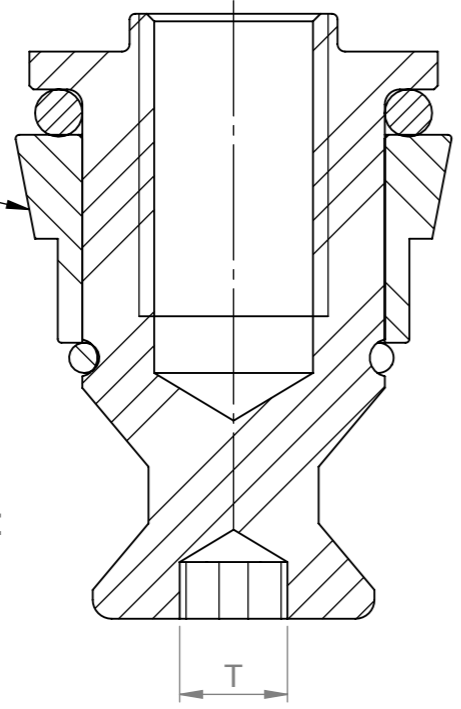


Aligning nipple (QS022-IAA) should be put in the right position with key: QS022-AK 0008.9122




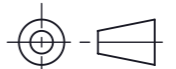
SCALE 1 : 5

Don't use this key to nipple: QS022-IAS



Using a torque wrench:  
 QS022-TW-M3 (0050.9001)  
 QS022-TW-M4 (0050.9002)  
 QS022-TW-M5/M6 (0050.9003)

Order no.	$\phi D1$ (mm)	$\phi D2$ (mm)	L1 (mm)	T	Torque (Nm)
QS022-IF-M3 / QS022-IC-M3 QS022-IAA-M3 / QS022-IAS-M3	3,5	3,2	1,1	T20	1
QS022-IF-M4 / QS022-IC-M4 QS022-IAA-M4 / QS022-IAS-M4	4,5	4,2	1,1	T20	2,2
QS022-IF-M5 / QS022-IC-M5 QS022-IAA-M5 / QS022-IAS-M5	5,5	5,2	1,1	T20	5
QS022-IF-M6 / QS022-IC-M6 QS022-IAA-M6 / QS022-IAS-M6	6,5	6,2	1,1	T20	5

MATERIAL		TREATMENT				
 InClatec Innovative Clamping Technology +31 (0)493-399193 www.InClatec.com	BREAK SHARP CORNERS AND REMOVE BURRS GENERAL ROUGHNESS Ra ✓ GENERAL TOLERANCES 	DRAWN BY	DRAWN DATE	SCALE 5:1	SIZE A3	SHEET 1 / 1
		DESCRIPTION <b>ASSEMBLY HOLES</b> Nipples Internal Thread				
		DRAWING NR				REVISION
FILENAME						