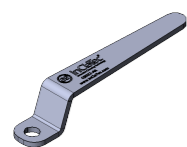


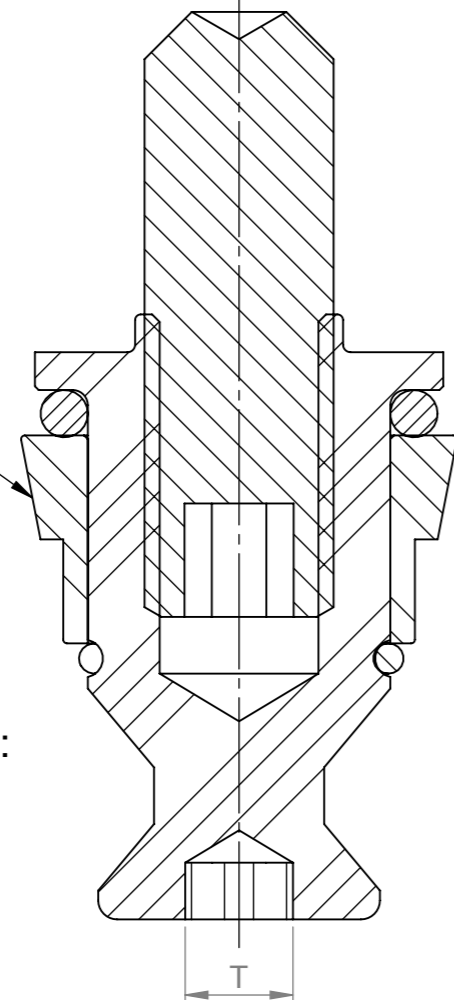
Aligning nipple (QS022-EAA)  
should be put in the right  
position with key:

QS022-AK  
0008.9122




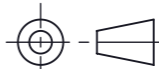
SCALE 1 : 5

Don't use this key to nipple:  
QS022-EAS



Using a torque wrench:  
QS022-TW- M3 (0050.9001)  
QS022-TW- M4 (0050.9002)  
QS022-TW- M5/M6 (0050.9003)

Order no.	M	$\phi D1$ (mm)	L1 (mm)	L2 (mm)	T	Torque (Nm)
QS022-EF-M3 / QS022-EC-M3 QS022-EAA-M3 / QS022-EAS-M3	M3	3,5	1,1	8,5	T20	1
QS022-EF-M4 / QS022-EC-M4 QS022-EAA-M4 / QS022-EAS-M4	M4	4,5	1,1	10,5	T20	2,2
QS022-EF-M5 / QS022-EC-M5 QS022-EAA-M5 / QS022-EAS-M5	M5	5,5	1,1	11,5	T20	5
QS022-EF-M6 / QS022-EC-M6 QS022-EAA-M6 / QS022-EAS-M6	M6	6,5	1,1	14,5	T20	5

MATERIAL		TREATMENT				
 <b>InClatec</b> Innovative Clamping Technology +31 (0)493-399193 www.InClatec.com	BREAK SHARP CORNERS AND REMOVE BURRS  GENERAL ROUGHNESS Ra ✓  GENERAL TOLERANCES	DRAWN BY	DRAWN DATE	SCALE 5:1	SIZE A3	SHEET 1 / 1
		DESCRIPTION <h2 style="text-align: center;">ASSEMBLY HOLES</h2> <p style="text-align: center;">Nipples External Thread</p>				
		DRAWING NR	REVISION			
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